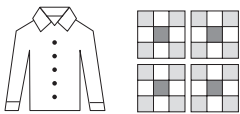
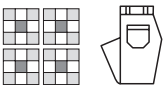


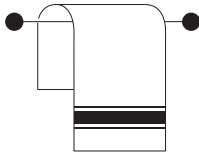


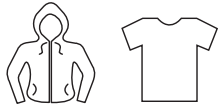






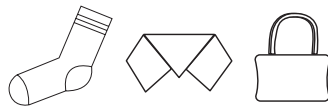





# Floriani Stabilizer Quick Reference Guide

Fabric Type	Design Type	Stabilizer Recommended
<b>Woven Cotton (Quilting, Muslin), Batiste, Denim (shirt weight) Linen, Broadcloth, etc.</b> 	<b>Solid and Dense</b>	<ul style="list-style-type: none"> <li>• Floriani Heat N Sta Tearaway</li> <li>• Floriani Medium Tearaway</li> <li>• Floriani Dream Weave Ultra</li> </ul> <p><i>*If the design is large, overly dense or poorly digitized, prep the fabric first with Dream Weave Ultra and then float one layer of Floriani Medium Tearaway under the hoop to support the excess stitches in addition to the Heat N Sta Tearaway.</i></p>
<b>Woven Cotton (Quilting, Muslin), Batiste, Denim, Linen, Broadcloth, etc.</b> 	<b>Open, Airy, No Outline, Satin Stitch Monogram, Satin Stitch Appliqué</b>	<ul style="list-style-type: none"> <li>• Floriani Stitch N Wash Fusible</li> </ul> <p><i>*If the design is large, overly dense or poorly digitized, float one or two layers of Floriani Stitch N Wash (non-fusible) Tearaway under the hoop to support the excess stitches.</i></p>
<b>Silk, Silk Dupioni, Satin, Taffeta</b> 	<b>Solid and Dense</b>	<ul style="list-style-type: none"> <li>• Floriani Dream Weave</li> <li>• Floriani Heat N Sta Tearaway</li> </ul> <p><i>*Fuse Dream Weave (or Dream Weave Ultra) to prep the fabric and then proceed with stabilizing with Heat N Sta Tearaway.</i></p> <p><i>*If the design is large, overly dense or poorly digitized, float one or two layers of Floriani Medium Tearaway under the hoop to support the excess stitches.</i></p>
<b>Silk, Silk Dupioni, Satin, Taffeta, Lamè</b> 	<b>Open, Airy, No Outline, Satin Stitch Monogram, Satin Stitch Appliqué</b>	<ul style="list-style-type: none"> <li>• Floriani Dream Weave</li> <li>• Floriani Stitch N Wash Fusible</li> </ul> <p><i>*Fuse Dream Weave on first to prep the fabric and then proceed with stabilizing with Stitch N Wash Fusible Tearaway.</i></p> <p><i>*If the design is large, overly dense or poorly digitized, float one or two layers of Floriani Stitch N Wash (non-fusible) Tearaway under the hoop to support the excess stitches.</i></p>
<b>Towel, Terry Cloth</b> 	<b>All Designs</b>	<p><b>Base Stabilizer:</b></p> <ul style="list-style-type: none"> <li>• Floriani Wet N Stick or</li> <li>• Floriani Perfect Stick</li> </ul> <p><b>Topping:</b></p> <ul style="list-style-type: none"> <li>• Heat N Gone</li> </ul> <p><i>*If the design is large, overly dense or poorly digitized, float one or two layers of Floriani Medium Tearaway under the hoop to support the excess stitches.</i></p>
<b>Velvet, Velour, Sport Suede</b> 	<b>All Designs</b>	<ul style="list-style-type: none"> <li>• Floriani Perfect Stick</li> <li>• Floriani Heat N Gone Topping</li> </ul> <p><i>*If the design is overly dense, fuse one layer of Floriani Dream Weave Ultra to the back of the fabric to prep it for the embroidery.</i></p>
<b>Polar Fleece, Meinke</b> 	<b>All Designs</b>	<p><b>Any Floriani "stick to" products:</b></p> <ul style="list-style-type: none"> <li>• Floriani Perfect Stick</li> <li>• Floriani Wet N Stick</li> <li>• Floriani Wet N Gone Tacky (use this product when no stabilizer can be left behind)</li> </ul> <p><i>*Use Floriani Water Soluble or Wet N Gone as a Topping.</i></p>

Fabric Type	Design Type	Stabilizer Recommended
<b>Knit – Tshirt, Pique, Sweatshirt, etc</b> 	<b>Light</b> <i>*8,000 stitches or less</i>	<ul style="list-style-type: none"> <li>• Floriani No Show Nylon Mesh Fusible</li> <li>• Floriani Heat N Gone or</li> <li>• Water Soluble Topping</li> </ul> <p><i>*If the design is large, overly dense or poorly digitized, float one or two layers of Floriani Medium Tearaway under the hoop to support the excess stitches.</i></p>
<b>Knit – Tshirt, Pique, Sweatshirt, etc</b> 	<b>Medium to Heavy</b>	<ul style="list-style-type: none"> <li>• Floriani Cutaway Medium Fusible</li> <li>• Floriani Heat N Gone or</li> <li>• Water Soluble Topping</li> </ul> <p><i>*If the design is large, overly dense or poorly digitized, float one or two layers of Floriani Medium Tearaway under the hoop to support the excess stitches.</i></p>
<b>Children's Knit, Baby Onesie</b> 	<b>Medium</b>	<ul style="list-style-type: none"> <li>• Floriani No Show Nylon Mesh Fusible</li> <li>• Wet N Gone Tacky</li> <li>• Floriani Heat N Gone</li> <li>• Water Soluble Topping</li> </ul> <p><i>*Fuse No Show Nylon Mesh first to create non-stretch in fabric and then stick down to Perfect Stick or Wet N Gone Tacky.</i></p>
<b>Sweater Knit</b> 	<b>All Designs</b>	<ul style="list-style-type: none"> <li>• Floriani No Show Nylon Mesh Fusible and</li> <li>• Floriani Perfect Stick Cutaway</li> <li>• Floriani Heat N Gone or</li> <li>• Water Soluble Topping</li> </ul> <p><i>*Fuse No Show Nylon Mesh first to create non-stretch in fabric and then stick down to Wet N Stick Cutaway.</i></p>
<b>Cotton Organdy, English Netting, Sheer/See through fabric that can be ironed</b> 	<b>Light</b>	<ul style="list-style-type: none"> <li>• Floriani Wet N Gone Fusible</li> </ul>
<b>Nylon Organdy/Organza, Tulle or Netting, Sheer/See through fabric that cannot be ironed</b> 	<b>Light</b>	<ul style="list-style-type: none"> <li>• Floriani Wet N Gone Tacky</li> </ul>
<b>Wool, Wool Blend, Flannel</b> 	<b>All Designs</b>	<ul style="list-style-type: none"> <li>• Floriani Heat N Sta Tearaway</li> <li>• Heat N Gone Topping</li> </ul> <p><i>*If the design is large, overly dense or poorly digitized, float one or two layers of Floriani Medium Tearaway under the hoop to support the excess stitches.</i></p>
<b>Hard to Hoop Fabrics and Items – Handkerchief, Collar, Socks, Ties, Backpack, Handbags, Pocket Top, Cuffs, Shirt Placket, Fabrics that are prone to HoopBurn, Corners</b> 	<b>All Designs</b>	<p><b>Choice of “stick to” products:</b></p> <ul style="list-style-type: none"> <li>• Floriani Perfect Stick</li> <li>• Floriani Wet N Stick</li> <li>• Floriani Wet N Gone Tacky (use this product when no stabilizer needs to be left behind)</li> </ul>
<b>Hard to Hoop Fabrics that can be perforated by needle: Leather, Pleather, Ultra-Suede, Oil Cloth</b> 	<b>All Designs</b>	<ul style="list-style-type: none"> <li>• Floriani Perfect Stick Cutaway</li> </ul>